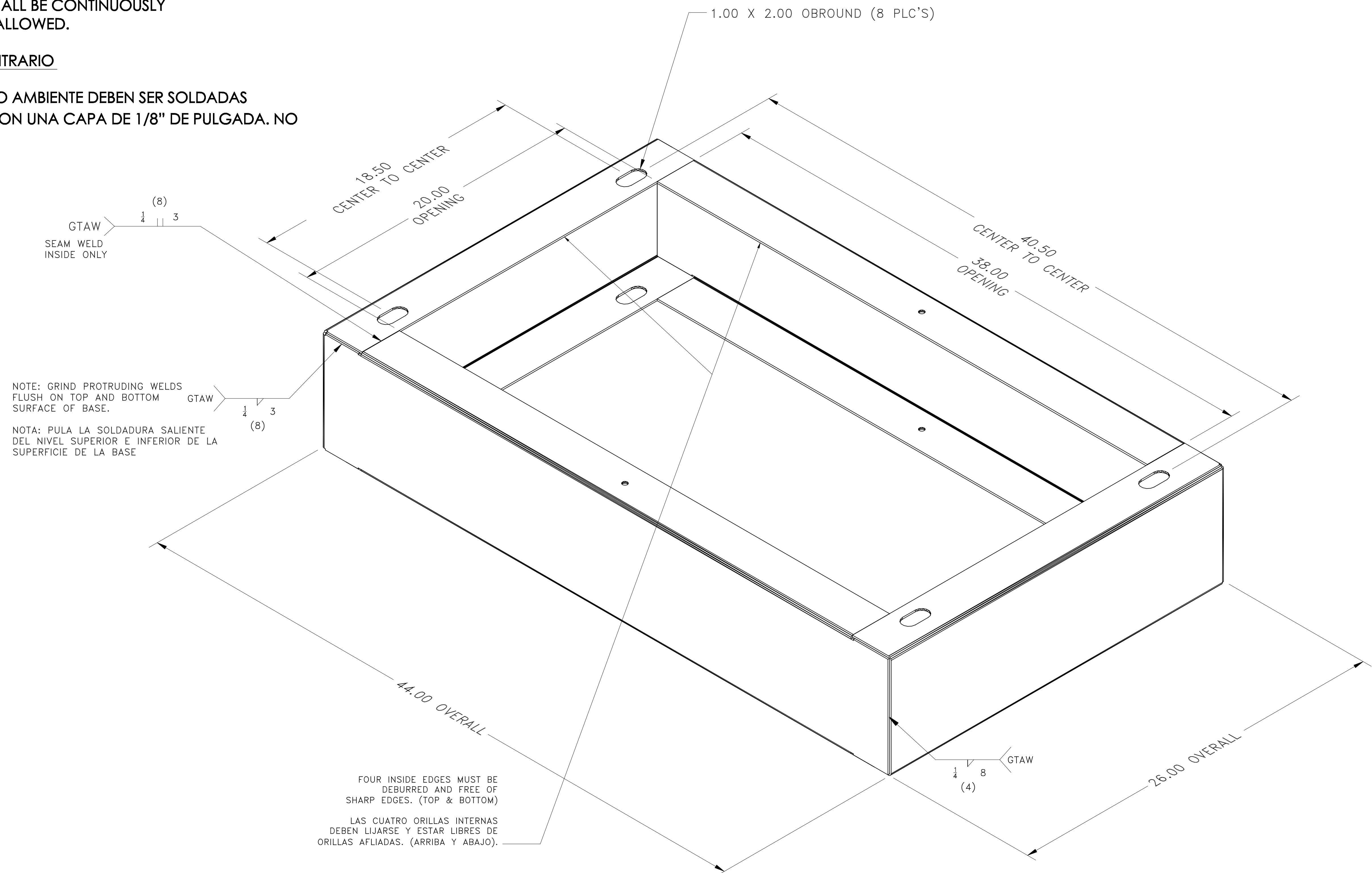


NOTES: UNLESS OTHERWISE SPECIFIED

ALL WELDS EXPOSED TO THE ENVIRONMENT SHALL BE CONTINUOUSLY WELDED OR OVERLAPPED BY 1/8"; NO GAPS ALLOWED.

NOTA: A MENOS QUE SE ESPECIFIQUE LO CONTRARIO

TODAS LAS SOLDADURAS EXPUESTAS AL MEDIO AMBIENTE DEBEN SER SOLDADAS CONTINUAMENTE O SOBREPONERSE ENTRE SÍ CON UNA CAPA DE 1/8" DE PULGADA. NO SE PERMITEN ESPACIOS.



ABOVE PATTERN TYPICAL TOP & BOTTOM
PART IS SYMMETRICAL
WELD TOLERANCE $\pm 1/8$ "

ARRIBA DEL DISEÑO TÍPICO SUPERIOR E INFERIOR
LA PARTE ES SIMÉTRICA
LA TOLERANCIA DE SOLDADURA ES DE $\pm 1/8$ "

QTY	U/M	PART NUMBER	DESCRIPTION	ITEM
			Safetran Traffic Systems, Inc. 1485 Garden of the Gods Rd. Colorado Springs, Co. 80907	
		TITLE: 333SD BASE WELDMENT (RISER)		
		DRAWING NO. 025557D333-00		REV C
		SCALE 1/3		SHT 1 OF 1
		NEXT ASSEMBLY		

REV	DESCRIPTION	DATE	REVISED BY	APPD.
C	REVISED PER ECO 5307S; ADDED DEBURR NOTE	6/17/11	B.McLeod	H.Johnson
B	ADDED NOTATION FOR GRINDING WELDS ON TOP AND BTM. SURFACES. GAPS OCCURRING BETWEEN BASE & CAB.	12/10/03	B.McLeod	
A	RE-DRAWN IN NEW FORMAT	10/27/00	B.McLeod	
-	CREATED FOR CDOT 333SD PER ECR 10025.	10/15/98	B.McLeod	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES XXX ± 0.02 XX ± 0.010 X ± 0.015 ANGLES ± 1 DEGREE		DRAWN B.McLEOD 10/15/98
APPROVED		CHECKED
MATERIAL		
FINISH		
NATURAL		