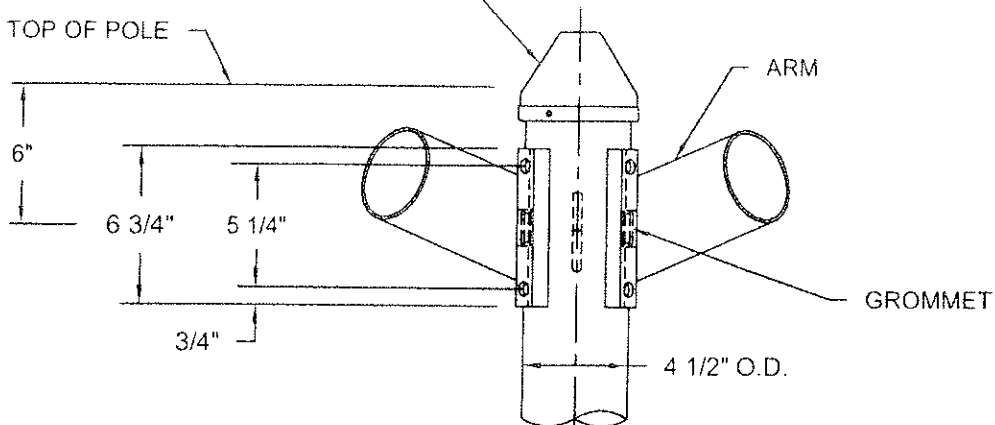


SPUN ALUMINUM POLE CAP WITH
(3) 1/4"-20NC x 1/2" SST HEX.
SOCKET HEADLESS SET SCREWS

TOP OF POLE



ARM MOUNTING

TIGHTENING SEQUENCE
FOR Ø1/2" STAINLESS
STEEL BOLTS.

- TIGHTEN WITH HAND.
- APPLY 37.50 ft.lbs
- APPLY 47.50 ft.lbs
- APPLY 50.00 ft.lbs

(8) 1/2" SST LOCK WASHERS

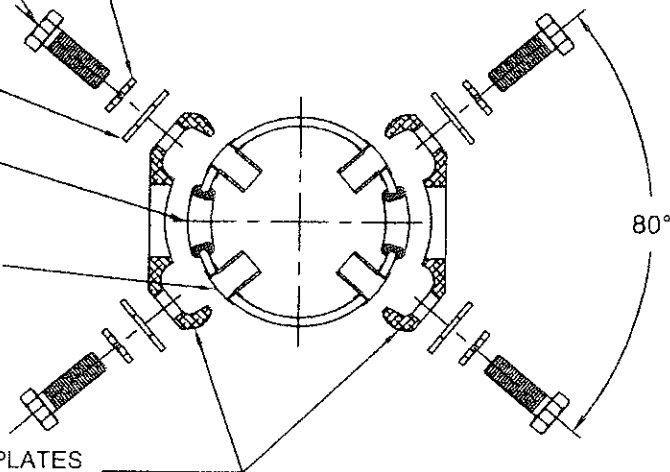
(8) 1/2" x 1 1/2" LONG SST
HEX. HEAD BOLTS

(8) 1/2" SST FLAT WASHERS

DRILL (2) 1 1/4" DIA. HOLES
FOR 1" I.D. GROMMETS

(8) 1/2" RIVNUTS INSTALLED IN
(4) 21/32" DRILLED HOLES

EXTRUDED ARM PLATES
ALUM. ALLOY 6063-T6



TYPICAL SECTION

DO NOT SCALE

valmont 

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TITLE: N TYPE A - SINGLE MEMBER ARM ATTACHMENT - TWIN		QTY:
MODEL NO.:		DWN BY:
MATERIAL: ALUMINUM ALLOY		R.J.
FINISH: SATIN GROUND		CHKD BY:
PROJECT: CITY OF OVERLAND PARK, KS		APPR BY:
SOLD TO:		DATE:
SHIP TO:		05-14-03
P.O. NO:		DWG NO.
REP: POWER EQUIPMENT		KS-83-T
3	07-13-10 SINGLE & TWIN SEPARATED	R.J.
2	10-20-06 J HOOK WELDING	R.J.
1	10-15-04 J HOOK ADDED	R.J.
REV	DATE	REVISION DESCRIPTION
BY	15 25	PAGE:

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