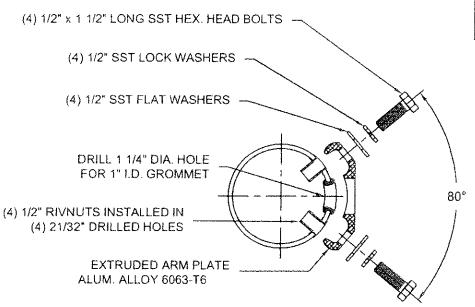


## **ARM MOUNTING**

TIGHTENING SEQUENCE FOR Ø1/2" STAINLESS STEEL BOLTS.

- TIGHTEN WITH HAND.
- APPLY 37.50 ft.lbs
- APPLY 47.50 ft.lbs
- APPLY 50.00 ft.lbs



TYPICAL SECTION

## DO NOT SCALE

## Valmont V

Structures Division, Valmont Industries, Inc. 20805 Eaton Ave Farmington, Minnesota 55024-0228 Phone: (651) 463-8990 (800) 899-7577

## Fax: (651) 463-3349 \*\*CONFIDENTIAL\*\*

The information contained in this drawing is privileged and confidential, and may be protected from disclosure. Please be aware that any use or dissemination of this drawing may be subject to legal restriction or sanction.

111146.				FUPT:	į.
И	TYF	PE A - SINGLE MEMBER ARM ATTACHMENT -	SINGLE		
MODEL NO.:				DWN BY:	
MATE	MATERIAL: ALUMINUM ALLOY			R.J.	
FINIS	H: 5	SATIN GROUND		CHK'D BY:	
PROJ	JECT: (	CITY OF OVERLAND PARK, KS			
SOLD TO:			APPR BY:		
SHIP TO:					
P.O. NO:			DATE:		
REP:		POWER EQUIPMENT	Top top of the state of the	05-14-03	
Δ	07-13-10	SINGLE & TWIN SEPARATED	R.J.	DWG NO:	
Δ	10-20-06	J HOOK WELDING	R.J.	KS-83-S	
$\Lambda$	10-15-04	J HOOK ADDED	R.J.	PAGE:	
REV	DATE	REVISION DESCRIPTION	BY	14 / 25	