



⚠ TIGHTENING SEQUENCE FOR Ø 1/2" STAINLESS STEEL BOLTS  
- TIGHTEN WITH HAND  
- APPLY 30 FT.LBS

⚠ TIGHTENING SEQUENCE FOR Ø 3/8" STAINLESS STEEL BOLTS  
- TIGHTEN WITH HAND  
- APPLY 16 FT.LBS

DO NOT SCALE

TYPE OP 15' TRUSS ARM

**valmont** 

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TITLE:	S 15' x 39" x 3.5" SGL OR DBL TRUSS ARM 6"	QTY:	
MODEL NO.:	(1) OR (2) TA1539B60K	OWN BY:	PVB
MATERIAL:	ALUMINUM ALLOY	CHK'D BY:	
FINISH:	100 GRIT SATIN POLISH	APPR BY:	MPJ
PROJECT:		DATE:	09-22-17
SOLD TO:	CITY OF OVERLAND PARK, KS	DWG NO:	DSOP
SHIP TO:		PAGE:	
P.O. NO:		REV	
REP:	POWER EQUIPMENT SALES	DATE	

**\*\*CONFIDENTIAL\*\***

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⚠	04/06/18	ADDED WASHERS; ADDED NOTES	KPS
REV	DATE	REVISION DESCRIPTION	BY
			14 / 18