



**NOTES-**

1. FINISH: HOT DIP GALVANIZED PER ASTM-A153 (LATEST REVISION).
2. BASEPLATE TO BE PERPENDICULAR TO SHAFT AXIS (+/-1°) AND HOLE CENTERLINE CONCENTRIC (+/-188) TO SHAFT AXIS.
3. STENCIL MIN. 1/2 IN. LETTERS MANUFACTURER'S NUMBER AFTER GALVANIZING.
4. PILOT POINT AND SHAFT AXES TO BE CONCENTRIC (+/-125 FIM) AND IN LINE (+/-2°).
5. FLAME CUT TWD SLOTS IN SHAFT PERPENDICULAR TO THE BASEPLATE.
6. PREHEAT, TUMBLEBLAST, HANDGRIND, AND CLEAN BASEPLATE, HELIX, AND PILOT POINT ON ALL WELDED AREAS.
7. FLAMECUT IRREGULARITIES PERMISSIBLE: (1) VALLEYS NOT TO EXCEED 3/32" BELOW NOMINAL SURFACE LEVEL, (2) PEAKS OR POSITIVE IRREGULARITIES NOT TO EXCEED 1/32 IN. ABOVE NOMINAL SURFACE LEVEL OR INTERSECTIONS OF NOMINAL SURFACES.
8. MANUFACTURER TO HAVE IN EFFECT INDUSTRY RECOGNIZED WRITTEN QUALITY CONTROL FOR ALL MATERIALS AND MANUFACTURING PROCESSES.
9. ALL MATERIAL IS TO BE NEW, UNUSED AND MILL TRACEABLE MEETING THE FOLLOWING SPECIFICATIONS:  
 BASEPLATE: ASTM A36-(LATEST REVISION) STRUCTURAL STEEL  
 (CONFORM TO AASHTO TECH. BUL. #270)  
 SHAFT: ASTM A522-(LATEST REVISION) GRADE 2, STEEL PIPE PILES.  
 ALTERNATE MATERIAL: ASTM A53-(LATEST REVISION) TYPE E OR S, GRADE B, STEEL PIPE OR ASTM A500-(LATEST REVISION) GRADE B, STRUCTURAL STEEL TUBING.  
 HELIX: ASTM A635-(LATEST REVISION) 3/8" THICK HOT ROLLED STEEL PLATE OR COIL.  
 PILOT POINT: ASTM A575-(LATEST REVISION) 1-1/4" DIAMETER HOT ROLLED STEEL BAR.  
 BOLTS: HEX HEAD BOLT, 1.0-8UNC-2A PER ANSI B-18.5, SAE J429 GRADE-5.  
 ANTI-THEFT MACHINE SCREW: COMBINATION DRIVE ROUND HEAD MACHINE SCREW, GRADE 2, ZINC PLATED.  
 NUTS: HEAVY HEX NUTS PER ASTM A194 GRADE 2H OR ASTM A563 GRADE DH, MEETING THE SUPPLEMENTARY REQUIREMENTS OF ASTM A563: 1-8UNC-2B PER ANSI B18.2.2.  
 ANTI-THEFT CLAMP ASSEMBLY: STEEL PER ASTM A36 STRUCTURAL STEEL.  
 RUBBER PADS: ELASTOMER PER CLASS 4 RUBBER BLANKET. MINIMUM OF 40 DURDMETER.  
 BASEPLATE IS PERMANENTLY STAMPED WITH MANUFACTURER'S IDENTIFICATION 'ABC' IN 1/2" LETTERS AND DATE CODE IN 1/4" LETTERS.  
 BASEPLATE PERMANENTLY MARKED TO INDICATE CABLEWAY OPENING IN SHAFT.

LIGHTING FOUNDATION  
 CAT. NO. T1120363-ATKC

CHANCE		HUBBEL POWER SYSTEMS	
POWER SYSTEMS, INC.		LIGHTING FOUNDATION	
SIZE	DWG NO.	DRAWN BY	DATE
SB	S41120363-ATKC	BTB	4/20/21
DO NOT SCALE THIS DRAWING			
REV			
B			

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