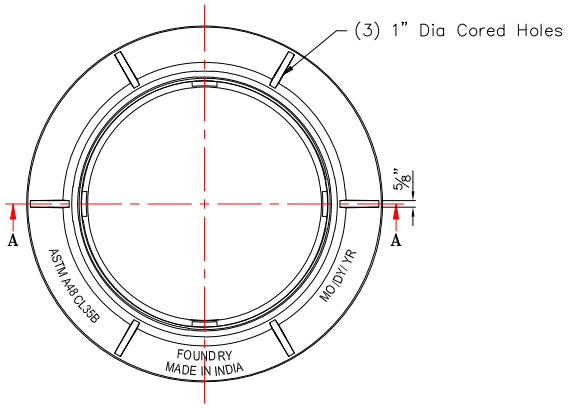
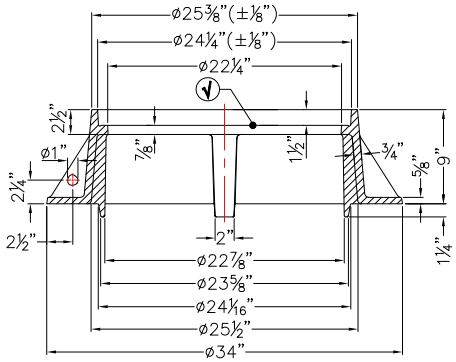
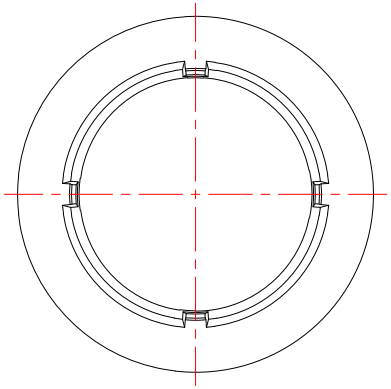


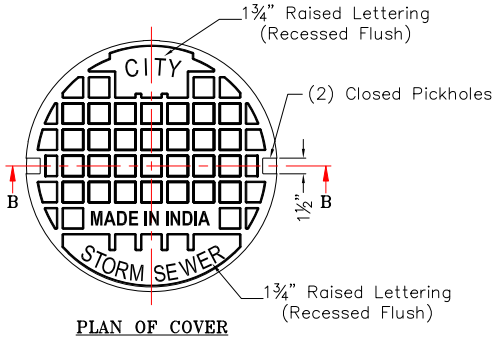
PLAN OF FRAME



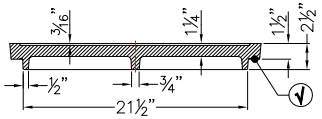
SECTION–AA



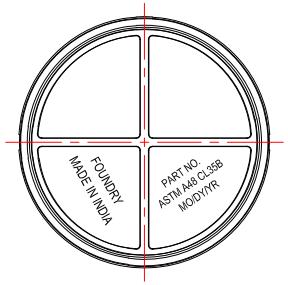
BOTTOM OF FRAME



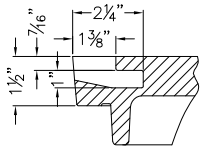
PLAN OF COVER



SECTION–BB



BOTTOM VIEW



PICKHOLE DETAIL

DIMENSION:– All are in inches.	MARKING:– Each Casting Shall be Marked with AASHTO M 306–04.	MATERIAL:– ASTM–A48 CL.35B.
FINISH:– Coating Shall be done As per Requirement.	MACHINING:– All bearing surface ✓ shall be machined.	WEIGHT:– Cover–161 lbs. Frame–234 lbs.

R.#	REVISION	DATE	R.BY	APR.

R. B. AGARWALLA & CO.

2/6, SARAT BOSE ROAD, CALCUTTA–20, INDIA

TITLE: C.I. H.DUTY MANHOLE FRAME & COVER C/O.– ø22"DIA(DPW–OVERLAND PARK/KANSAS)

DRAWN BY :– S.SARIFUL	DATE :– 13.04.17
APPROVED BY :– BNA	DRG. NO.:– N2160–CSTSWR