



NOMINAL LENGTH

10-8-02

SPECIFICATIONS

1. MATERIAL:
 - A. FORMED TOP CHANNEL SHALL BE FABRICATED FROM A 0.15 MAX., CARBON, FORMING QUALITY, OR A36 HOT ROLLED STEEL PLATE.
 - B. ALL FLAT PLATE & ROUND RODS SHALL BE OF M1020 MERCHANT QUALITY OR A36 HOT ROLLED STEEL.
 - C. ALL MATERIAL SHALL BE FREE FROM RUST & MILL SCALE.
2. WELDING:
 - A. ALL WELDING SHALL BE PERFORMED IN ACCORDANCE WITH APPROPRIATE AWS SPECIFICATIONS AND PROCEDURES.
 - B. ALL WELDS ON EXPOSED SURFACES SHALL BE DRESSED SO AS TO PROVIDE A PLEASING FINISHED SURFACE.
3. FINISH:
 - A. THE ENTIRE FRAME SHALL BE GALVANIZED PER ASTM A123.

ANY REPRODUCTION, USE, OR DISCLOSURE OF INFORMATION CONTAINED HEREIN WITHOUT THE PRIOR WRITTEN CONSENT OF SHAWNEE STEEL & WELDING, INC. IS PROHIBITED.

REVISION									
NO.	DATE	DESCRIPTION							
△									
PRINT RECORD									
FOR	NO.	DATE	FOR	NO.	DATE	FOR	NO.	DATE	
		SHAWNEE STEEL & WELDING INC.							
		6124 MERRIAM DRIVE MERRIAM, KANSAS 66203 (913) 432-8046							
PROJECT:									
LOCATION:									
ARCHITECT:									
CUSTOMER:									
SUBJECT: 6" STEEL INLET FRAME, 10" VERT. OPENING W/TRASH ROD									
MATERIAL THIS SHEET: <input checked="" type="checkbox"/> DELIVERED <input type="checkbox"/> ERECTED <input type="checkbox"/> FIELD BOLT LIST: N/A									
PREP:				MATERIAL SPEC: A36					
FINISH: NOTED				ERECTION DWG. REF: N/A					
HOLES		13/16φ		DRAWN BY SAM		JOB NO.		DWG. NO.	
				CHECKED BY DET					